

Environmental Statement Indiana Furniture

ITB: 07-425-001-F

Indiana Furniture is committed to protecting the environment through partnerships with our suppliers and advancements in technology. Our concern for environmental compliance has become part of our corporate culture. Preserving our world for future generations requires commitment and dedication.

Recycling: Averaging out to a 75% overall recycled content, the outer layer of our corrugated cardboard is 30-60% recycled materials and the inner layer is made with 100% recycled material (See supplier statement). The particleboard used in our manufacturing process is made of 100% recycled and/or recovered fibers. We recycle cardboard cartons and aluminum from all of our facilities.

Pollution Prevention: Through continuous collaboration with our suppliers, Indiana Furniture is making advancements in pollution prevention. Indiana Furniture meets or exceeds all EPA, NESHAP and Indiana State Title 5 requirements. A .12% reduction in hazardous material pollution per sales dollar has been realized over the past 4 years through the purchase of better equipment, improved finish materials and in improved application techniques. Our employees are trained annually in finish processes to reduce VOC emissions, and select products feature a UV finish, which reduces atmospheric toxins that contribute to Green House Gases. Indiana Furniture's investment in UV technology offers a safer environment for everyone. Once cured by UV lighting, our UV finish does not emit irritable toxins, formaldehyde, or solvents into the air creating safe work environments for our customers. Our employees also benefit from the safer automated finish spray technology and enclosed spray booths. The UV finish is recaptured over and over again reducing waste material. The disposal of all hazardous wastes is through EPA approved contractors. We eliminated coal-burning boilers and replaced them with cleaner natural gas boilers in 2002.

Community: Indiana Furniture is committed to conservation of all natural resources including water and timber. Our products use renewable resources, and we purchase hardwood veneers only from well-managed forests where timber growth exceeds harvested trees. The longevity and durability of our products will allow their use for many years to come. As members of BIFMA we utilize their resources to meet or exceed all regulations. We continuously look for ways to improve our manufacturing processes and make responsible environmental choices.

Storm Water Permit #'s: INR220102, INR220045, INR220044, INR220043
State Air Permit #'s: F037-19684-00084, T037-6037-0028, T037-6036-0104